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(71) Applicant (for all designated States except US): **ZEON CORPORATION** [JP/JP]; 6-1, Marunouchi 2-chome, Chiyoda-ku, Tokyo 100-1005 (JP).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **OTA, Hisanori** [JP/JP]; c/o ZEON CORPORATION, 6-1, Marunouchi 2-chome, Chiyoda-ku, Tokyo 100-0005 (JP). **ONITAKE,**

**Tomomi** [JP/JP]; c/o ZEON CORPORATION, 6-1, Marunouchi 2-chome, Chiyoda-ku, Tokyo 100-0005 (JP). **KODAMA, Kazumi** [JP/JP]; c/o ZEON CORPORATION, 6-1, Marunouchi 2-chome, Chiyoda-ku, Tokyo 100-0005 (JP).

(74) Agent: **UCHIDA, Yukio**; Uchida & Associates, Sunny Port Shiba 1005, 5-10, Shiba 2-chome, Minato-ku, Tokyo 105-0014 (JP).

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(54) Title: DIP-FORMING COMPOSITION, DIP-FORMED ARTICLE AND PROCESS FOR MAKING SAME

(57) **Abstract:** A dip-forming composition comprising a conjugated diene rubber latex prepared by copolymerizing 30-90 wt.% of a conjugated diene monomer, 0.1-20 wt.% of an ethylenically unsaturated acid monomer and 0-69.9 wt.% of other copolymerizable ethylenically unsaturated monomer, wherein a copolymer constituting the conjugated diene rubber latex exhibits a content insoluble in methyl ethyl ketone of not larger than 30 wt.% at a latex pH value of 10, and the dip-forming composition has a pH value of at least 8.5 and is substantially free from a sulfur-containing vulcanizer, a vulcanization accelerator for the sulfur-containing vulcanizer, and zinc oxide. A dip-formed article made therefrom, which has been crosslinked with a water-soluble polyvalent metal salt used as a coagulant for latex, has an extremely reduced number of pinholes, good softness to touch, high tensile strength and high fatigue resistance to repeated use.



WO 03/080722 A1